



Newport News Shipbuilding

A Division of Huntington Ingalls Industries

Approved Suppliers: Butt Weld and Socket Weld Fittings

Please Note:

If BW/SW fitting is also a Forging (EB-2678) or a 70/30 CuNi casting, Seller shall ensure the Forging house and CuNi foundry are also on the approved lists for Submarine Forging Suppliers and Foundries to Produce 70/30 CuNi Castings.

Seller shall flow down the substance of this provision to all of its suppliers for the procurement of materials contained within this Pervasive Commodity provision in each sub-tier purchase order.

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Fitting Requirements

The Seller shall procure Butt Weld and Socket Weld pipe fittings from the supplier sources listed on the approved supplier list. Butt Weld and Socket Weld Pipe Fittings provided by an approved Distributor must be manufactured by one of the approved manufacturers for Butt Weld and Socket Weld Pipe Fittings. The Distributor is responsible for ensuring that delivered items are in full compliance with the terms and requirements of the Purchase Order. This includes reasonable and sufficient oversight over the sub-tier manufacturing base.

Fittings include, but are not limited to, belled-end fittings, parts of standard dimensions used in the assembly of a piping system, such as couplings, elbows, tees, crosses, caps, unions, reducers, and flanges.

This applies to all Material Control Levels identified in the NNS Purchase Order through the 'Material Group' designation except for "CM-FAC". These Material Control Levels are MC-I, CM-I, CM-III, CM-A, CM (-), and STD.

Approved Fitting Suppliers: Butt Weld and Socket Weld Fittings



Approved BW/SW Fitting Suppliers

Supplier	Supplier #	Location	Telephone	CM-I / MC-I	CM-III / CM-A / STD / CM(-)
Alaskan Copper Works	01215B	Seattle, WA 98134	(206) 623-5800	X	X
AMMCON Corporation	75832A	Hillsboro, OR 97124	(503) 645-5206	X	X
BEC Machine Products, Inc.	08507A	Harleysville, PA 19438	(215) 256-3100		X
Bonney Forge Corporation	10367A	Mount Union, PA 17066	(800) 345-7546	X	X
Admiral Valve LLC dba CPV Manufacturing	17255A	Phildelphia , PA 19104	(215) 386-6508	X	X
Cunico Corporation	19484A	Long Beach, CA 90813	(562) 733-4612	X	X
Custom Alloy Corporation	19844A	High Bridge, NJ 08829	(908) 638-6200	X	X
Custom Hydraulic & Machine, Inc.	19853A	Kent, WA 98031	(253) 854-4666	X	X
Federal Bronze Casting Industries, Inc.	27514A	Newark, NJ 07105	(973) 589-7575	X	X
Ezeflow USA, Inc.	28716B	New Castle, PA 16101	(724) 658-3711	X	X
Guill Tool & Engineering Company, Inc.	33872B	West Warwick, RI 02893	(401) 828-7600	X	X
Deleted - Hydrasearch					
Lee Brass Foundry LLC	ST0020	Anniston, AL 36207	(256) 831-2501		X
L.M.Gill Welding & Manufacturing, LLC	41652A	Manchester, CT 06042	(860) 647-9931	X	X
Pennsylvania Machine Works, Inc.	60858B	Aston, PA 19014	(610) 497-3300	X	X
Premier Copper & Brass	64226A	Portsmouth, VA 23704	(757) 967-9959		X
Deleted - Teledyne Brown Engineering					
West Philadelphia Bronze Corporation	109951	Chester, PA 19013	(610) 874-1454	X	X
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Seller's use of an approved manufacturer does not relieve the Seller of its responsibility to ensure that all technical, service, and Purchase Order requirements are met.

Approved Fitting Distributors: Butt Weld and Socket Weld Fittings



Approved BW/SW Fitting Distributors					
Supplier		Location		CM/MC - I	CM-III/CM-A/STD/CM -
A&J Supply, Inc.	01014A	Williamsburg, VA 23188	(757) 220-0233		X
Dante Valve	107799	Norfolk, VA 23504	(757) 605-6108	X	X
C.E. Thurston and Sons, Inc.	25880Z	Hampton, VA 23661	(757) 827-1440		X
Deleted - Monarch Supply Co., Inc.					
Ferguson Enterprises Inc., dba Wolseley Industrial Group	60407D	Hampton, VA 23661	(757) 262-5000	X	X
W&O Supply, Inc.	82307Z	Virginia Beach, VA 23455	(757) 217-2800	X	X
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Butt Weld and Socket Weld Pipe Fittings provided by an approved Distributor must be manufactured by one of the approved manufacturers for Butt Weld and Socket Weld Pipe Fittings.