

SUPPLIER WELDING/BRAZING PROCEDURES CHECKLIST

No.	QUESTION	YES	NO	N/A
1	Did you consider using the NAVWELD welding database to develop your welding procedure? (https://navweld.com/)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
2	Have all items requiring welding been identified on drawings and properly marked with the applicable AWS symbols?	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
3	Have all drawings been forwarded to Newport News for approval or information?	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
4	What is the welding/brazing procedure number and revision?			
	a. Procedure number:			
	b. Revision of procedure as listed on the submitted procedure:			
5	What is the material being welded/brazed?			
	a. As listed in the weld/brazing procedure:			
	b. On the drawing:			
	c. Do they match?	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6	What is the Fabrication Document and Revision listed in the procedure?			
	a. As listed on the procedure:			
	b. Does it match the fabrication document and revision required by the NNS purchase order?	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
7	Is there a Procedure Qualification Record (PQR) included in the submittal?	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
8	Identify all companies who will perform welding or brazing.			
	a.			
	b.			
	c.			
9	Are each of the companies listed above using Newport News approved welding and/or brazing procedures?	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
10	Are each of the companies listed above using Newport News approved welder workmanship training procedures?	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
11	Have all companies performing welding, brazing, or NDT been provided with a copy of the necessary drawings and applicable NNS purchase order requirements?	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>