**Online Supplier Training Modules**

1. Introduction to the Purchasing Process
2. RFQ I – The Format and How to Review It
3. RFQ II – Coded Notes, Appendices and Forms
4. RFQ III – Specifications, Vendor Questions and Previously Qualified Material
5. Purchase Order and Work Release
6. Coded Notes and Standard Clauses
7. Flowdown
8. NDT – Non-Destructive Testing
9. Welding and Brazing Procedure Submittal
10. Welding Program
11. Actual Total Cost vs. Price
12. [Appendices](http://nnsonlinesuppliertraining.articulate-online.com/Content/Manage.aspx?Cust=96331&DocumentID=fcae8aac-24f1-46ce-b763-e997ccd61177)
13. [Capacity and Resource Loading](http://nnsonlinesuppliertraining.articulate-online.com/Content/Manage.aspx?Cust=96331&DocumentID=ff6d1be3-4375-4130-a8fc-ad8c3f37db97)
14. [Certificate of Compliance](http://nnsonlinesuppliertraining.articulate-online.com/Content/Manage.aspx?Cust=96331&DocumentID=73c631fd-5562-4a43-8a51-daf23840a098)
15. [Contract Delivery Date](http://nnsonlinesuppliertraining.articulate-online.com/Content/Manage.aspx?Cust=96331&DocumentID=0ba776b0-31a4-401a-bd47-5117757a2339)
16. [Drawing Requirements](http://nnsonlinesuppliertraining.articulate-online.com/Content/Manage.aspx?Cust=96331&DocumentID=14f739c4-c9ec-4399-bd6f-477ada96bf62)
17. [EMI - Electromagnetic Interference I, The Introduction](http://nnsonlinesuppliertraining.articulate-online.com/Content/Manage.aspx?Cust=96331&DocumentID=10275f03-3c78-4e4d-b7a3-3b2a27e173f2)
18. [EMI - Electromagnetic Interference II, The Requirements and Controls](http://nnsonlinesuppliertraining.articulate-online.com/Content/Manage.aspx?Cust=96331&DocumentID=74a5db27-fdb8-47d7-998a-f6783ca6dc23)
19. [EMI - Electromagnetic Interference III, MIL-STD-461](http://nnsonlinesuppliertraining.articulate-online.com/Content/Manage.aspx?Cust=96331&DocumentID=033ede82-999a-4e3d-aee1-9731078187a1)
20. [Exostar - Information Manager](http://nnsonlinesuppliertraining.articulate-online.com/Content/Manage.aspx?Cust=96331&DocumentID=9018f972-7dbc-44b5-9dab-34fa1da056c3)
21. [Exostar - The Supply Chain Platform](http://nnsonlinesuppliertraining.articulate-online.com/Content/Manage.aspx?Cust=96331&DocumentID=eccb1bca-5f63-43f4-a141-461b9c7e99cf)
22. [Form CPAR - Corrective and Preventive Action Request](http://nnsonlinesuppliertraining.articulate-online.com/Content/Manage.aspx?Cust=96331&DocumentID=ec29d335-dc7c-4632-94df-dd92be80b092)
23. [Form PORA - Purchase Order Refresh Action](http://nnsonlinesuppliertraining.articulate-online.com/Content/Manage.aspx?Cust=96331&DocumentID=6de6b2a7-e117-46d4-b2ab-6d322a573dad)
24. [Form VDER - Vendor Drawing and Engineering Review](http://nnsonlinesuppliertraining.articulate-online.com/Content/Manage.aspx?Cust=96331&DocumentID=6b8b2799-0452-475a-a357-690f8ffe3189)
25. [Form VIR - Vendor Information Request](http://nnsonlinesuppliertraining.articulate-online.com/Content/Manage.aspx?Cust=96331&DocumentID=7873e473-440f-4dd8-ba26-d12479b354ad)
26. [Form VPAR - Vendor Procedure Approval Request](http://nnsonlinesuppliertraining.articulate-online.com/Content/Manage.aspx?Cust=96331&DocumentID=3a889591-8e66-4fab-b8e1-2180d241deb7)
27. [Global 8D Problem Solving and Corrective Action Template](http://nnsonlinesuppliertraining.articulate-online.com/Content/Manage.aspx?Cust=96331&DocumentID=6b1408c6-642a-4833-a1f2-1d7bbc513073)
28. [Hardware and Software Inspection Overview](http://nnsonlinesuppliertraining.articulate-online.com/Content/Manage.aspx?Cust=96331&DocumentID=f68cc36a-fb70-4305-8549-6ff9025ece62)
29. [How To Deliver Material to NNS](http://nnsonlinesuppliertraining.articulate-online.com/Content/Manage.aspx?Cust=96331&DocumentID=5933a0b3-a75e-4487-858d-b227e0ad6de1)
30. [Lean Introduction for the Skeptic](http://nnsonlinesuppliertraining.articulate-online.com/Content/Manage.aspx?Cust=96331&DocumentID=fb41f598-5303-41f1-bd0a-27d9aae09b70)
31. [Level I Overstamping Requirements](http://nnsonlinesuppliertraining.articulate-online.com/Content/Manage.aspx?Cust=96331&DocumentID=3a2d334d-0965-4357-8146-df5e89692a7b)
32. [Material Control Level](http://nnsonlinesuppliertraining.articulate-online.com/Content/Manage.aspx?Cust=96331&DocumentID=14a6e6d9-2c75-43a8-b920-38f59ad587d6)
33. [Material Marking and Labeling Overview](http://nnsonlinesuppliertraining.articulate-online.com/Content/Manage.aspx?Cust=96331&DocumentID=86e4748d-f145-4ce3-a131-b760c4800182)
34. [Newport News Shipbuilding - Supplier Survey](http://nnsonlinesuppliertraining.articulate-online.com/Content/Manage.aspx?Cust=96331&DocumentID=dc3bccdb-9d7f-4be6-aa83-98a544083d9b)
35. [Root Cause Analysis](http://nnsonlinesuppliertraining.articulate-online.com/Content/Manage.aspx?Cust=96331&DocumentID=ba742001-6ff0-45ae-9301-7a61dac15562)
36. [Scorecard](http://nnsonlinesuppliertraining.articulate-online.com/Content/Manage.aspx?Cust=96331&DocumentID=3c289ae1-fc2a-458a-bc80-09a1b4c6f936)
37. [SDI - Supplier Delegated Inspection](http://nnsonlinesuppliertraining.articulate-online.com/Content/Manage.aspx?Cust=96331&DocumentID=fbda00c2-5d4a-4a35-9d82-5fde9e269810)
38. [Shock Requirements](http://nnsonlinesuppliertraining.articulate-online.com/Content/Manage.aspx?Cust=96331&DocumentID=a89dda74-6e9a-4888-b046-1e2d490b0786)
39. [Shock Test and Shock Extension Basics](http://nnsonlinesuppliertraining.articulate-online.com/Content/Manage.aspx?Cust=96331&DocumentID=d8cc7526-5b54-4a86-ad8b-17df01b8ab7e)
40. [Source Inspection](http://nnsonlinesuppliertraining.articulate-online.com/Content/Manage.aspx?Cust=96331&DocumentID=1c662192-5df0-4cca-b01d-08a0a0af916f)
41. [SPARS - Shipbuilding Partners and Suppliers](http://nnsonlinesuppliertraining.articulate-online.com/Content/Manage.aspx?Cust=96331&DocumentID=82df8a65-5049-4dd9-9caa-592f05bd633d)
42. [Steam Plant Cleanliness - NNS Purchase Order Requirements](http://nnsonlinesuppliertraining.articulate-online.com/Content/Manage.aspx?Cust=96331&DocumentID=96f9267b-5067-4cbe-b517-daf03db1313d)
43. [Steam Plant Cleanliness - Shop Floor Aspects](http://nnsonlinesuppliertraining.articulate-online.com/Content/Manage.aspx?Cust=96331&DocumentID=f75d1807-7b38-41f8-ae46-f94df1b376f7)
44. [Supply Chain Procurement Proposal Review](http://nnsonlinesuppliertraining.articulate-online.com/Content/Manage.aspx?Cust=96331&DocumentID=d0f97303-bbc5-469c-ba70-5b85f43032d7)
45. [Understanding the New NNS PO](http://nnsonlinesuppliertraining.articulate-online.com/Content/Manage.aspx?Cust=96331&DocumentID=6e3acf9b-674f-4fac-99ad-b89f5372d40e)

Contact SupplierTraining@hii-nns.com for access to the Training Modules