



**Newport News Shipbuilding**

A Division of Huntington Ingalls Industries

# **APPROVED SUPPLIERS: FORGING SUPPLIERS FOR NNS PROCUREMENTS**

- **APPROVED BY HII-NNS**
- **MEET PO QUALITY REQUIREMENTS**
- **VALUE ADDED SUPPLIER**
- **MEET OR EXCEED CONTRACTURAL REQUIREMENTS**

# APPROVED FORGING SUPPLIERS



## **FORGING SUPPLIER REQUIREMENTS**

When providing forgings or forgings in an assembly, suppliers shall utilize only the forging suppliers listed on the Purchaser's Approved Forging Supplier List.

A supplier utilizing a forging supplier other than one currently approved must submit a VIR to the Purchaser requesting approval of the selected forging supplier. An evaluation will be performed, the VIR answered, and, if satisfactory, the forging supplier will be added to the Approved Forging Supplier List.

In addition to, or in conjunction with, testing required elsewhere in the purchase orders, Suppliers shall invoke the following requirements on orders for forgings from an approved forging supplier:

Subsequent to forging (and heat treat if performed), material must be physically re-identified with a unique traceability identification to distinguish the revised properties from the original heat number traceability.

Obtain and test mechanical test samples as required in the purchase order, applicable material specification, modification for the material specification, and/or approved forging drawing. Test samples to be physically identified with the forging traceability number.

The forging supplier shall maintain the mechanical test specimens, and their respective test results, as objective quality evidence, subject to audit and further analysis by the Purchaser. Chemical and mechanical test report submittal to the Purchaser shall be in accordance with the requirements contained elsewhere in the Purchase Order.

The following link has the potential to identify additional approved Forging Suppliers that are not listed in this file. [http://www.gdeb.com/suppliers/10\\_quality/Forging\\_Suppliers/](http://www.gdeb.com/suppliers/10_quality/Forging_Suppliers/)

# APPROVED FORGING SUPPLIERS



Supplier	Location	Telephone
Anderson Shumaker	Chicago, IL 60644	773.287.0874
AmeriForge Corp	Houston, TX 77015	713.393.4200
Bonney Forge	Mount Union, PA 17066	800.345.7546
Bourdon Forge	Middletown, CT 06457	860.632.2740
Charles E. Larson & Sons	Chicago, IL , IL 60639	773.772.9700
Consolidated Industries	Cheshire, CT 06410	203.272.5371
Coulter Steel & Forge	Emeryville, CA 94608	510.420.3533
CP Industries Holding, Inc.	McKeesport, PA 15132	412.664.6610
Cunico Corp	Long Beach, CA 90813	562.733.4600
Custom Alloy Corp	High Bridge, NJ 08829	800.453.1724
DeKalb Forge	Dekalb, IL 60115	815.758.6400
Ellwood City Forge	Ellwood City, PA 16117	724.752.0055
Ellwood Texas Forge (Interstate) – Navasota	Navasota, TX 77868	936.870.2230
Ellwood Texas Forge-Houston	Houston, TX 77045	713.434.5116
Erie Forge & Steel	Erie, PA 16502	814.480.4505
Jorgensen Forge	Seattle, WA 98108	206.965.1321
KomTek Technologies	Worcester, MA 01606	508.853.4500
Le Bronze Industriel	Suippes, France	+33(0)326692828
Lehigh Heavy Forge	Bethlehem, PA 18015	610.332.8107
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